



Robinson Helicopter Parts

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### 2023 (JUL) Rotorcorp Overhaul Kit Pricing: Robinson R44 RAVEN II

Thank you for considering Rotorcorp for the approaching 2200 hour overhaul on your *Robinson R44 Raven III*! Overhaul kits contain overhauled/exchange and new parts to perform 2200 hour airframe maintenance and inspection in the field. Please refer to appropriate Illustrated Parts Catalog and Kit Instructions for detailed kit contents. The following kit package offers an easy and convenient way to order all necessary components at a discounted price. Cost includes all crates for shipping.

**R44 Raven II Field Component Overhaul Kit KI-4403 ..... \$175,000**

Includes: main rotor and tail rotor blades, spindles, flex plates, fanwheel, belts, main & tail gearboxes, swashplate, clutch, actuator, fan shaft, pitch control, TR driveshaft and shoulder harness. See RHC Kit Contents (Effective Aug 2020). [R44 II \(Raven II & Clipper II\) 2200-Hour Inspection Kit Contents & Instructions.](#)

**R44 Raven II Core Charge, Refundable (R8212).....\$42,060**

Note: The core charge is forwarded by the Service Center to Robinson Helicopter Company and is refunded upon receipt and inspection of acceptable core components. The amount of the core charge refunded to the customer is typically 80-85% of the amount paid, as determined at the sole discretion of Robinson Helicopter Company. The service center typically receives the core fee refund within 6-8 weeks from the time the components are received by Robinson Helicopter Company.

**IO-540 Engine Build-Up Kit KI-4406 ..... \$6,040**

**R44 Interior Overhaul Kit, Leather KI-4407-2 ..... \$9,800**

**R44 Interior Overhaul Kit, Velour KI-4407-1 ..... \$8,700**

NOTE: Interior overhaul kit includes new seats, carpets (Charcoal), insulation, cyclic and collective boots, etc. *Must specify color (gray or tan) and heater location.*

**Bladder Fuel Tanks (KI-196-2).....\$13,400**

NOTE: Evidence of compliance with SB-78B is required if not ordering an overhaul kit with a bladder fuel tank. RHC requires an SO with matching aircraft s/n logbook entry. RHC \$1000 rebate extended until further notice.

### Lycoming Factory Exchange

### IO-540-AE1A5 Engines

Lycoming Factory Overhaul Exchange (HENPL-RT10586)*.....	\$71,649
Lycoming Factory Rebuilt Exchange (RENPL- RT10586)*.....	\$79,023
Lycoming Factory New Exchange (ENPL- RT10586)*.....	\$147,101
Lycoming Factory New Outright (ENPL- RT10586).....	\$153,824
Direct Field Overhauled (Your Engine/Non-Exchange).....	\$52,325
IO-540 Engine Build-Up Kit KI-4406 .....	\$5,920

\*Exchange engines require either a \$24,500 core deposit with order or submittal of core engine in advance of order to waive core deposit. Note: Per Lycoming SL-277, as of Jan. 6, 2020 Lycoming factory engines will no longer include an Alternator or Starter. \*\* Engine includes starter, alternator and is "built up" with KI-4405. Prices do not include freight and shipping charges. Prices are subject to change without notice.