



Robinson Helicopter Parts

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### 2023 (JUL) Rotorcorp Overhaul Kit Pricing: Robinson R22 BETA II

Thank you for considering Rotorcorp for the approaching 2200 hour overhaul on your *Robinson R22 Beta II Helicopter!* Overhaul kits contain overhauled/exchange and new parts to perform 2200 hour airframe maintenance and inspection in the field. Please refer to appropriate Illustrated Parts Catalog and Kit Instructions for detailed kit contents. The following kit package offers an easy and convenient way to order all necessary components at a discounted price. Cost includes all crates for shipping.

**R22 Beta II Field Component Overhaul Kit (KI-2203) ..... \$114,000**

Includes: Main rotor and tail rotor blades, spindles, flex plates, fanwheel, belts, main & tail gearboxes, swashplate, clutch, actuator, fanshaft, pitch control, TR driveshaft and shoulder harness. [R22-series 2200-Hour Inspection Kit Instructions](#) for full kit contents.

**NOTE:** Includes KI-217-1 Bladder Tank Retrofit Kit, Per Service Bulletin 109 (Indicate white or primer). Deduct \$12,700 if previously installed.

**R22 II Beta Core Deposit, Refundable (R7952)..... \$15,300**

Note: The core deposit is forwarded by the Service Center to Robinson Helicopter Company and is refunded upon receipt and inspection of acceptable core components. The amount of the core charge refunded to the customer is typically 80-85% of the amount paid, as determined at the sole discretion of Robinson Helicopter Company. The service center typically receives the core fee refund within 6-8 weeks from the time the components are received by Robinson Helicopter Company.

**O-360 Engine Build-Up Kit KI-2205 ..... \$3,570**

Includes all engine cooling panels, gaskets, hoses, etc.

**R22 Interior Overhaul Kit, Leather KI-2206-2 ..... \$4,300**

**R22 Interior Overhaul Kit, Velour KI-2206-1 ..... \$3,800**

NOTE: Interior kit includes new seats, carpets (charcoal only), insulation, cyclic and collective boots, etc. *Must specify color* (gray, charcoal or tan)

### **Lycoming Factory and Robinson Factory Exchange**

### **O-360-J2A Engines**

<b>Lycoming Factory Overhaul Exchange (HENPL- RT10603)*</b> .....	<b>\$41,780</b>
<b>Lycoming Factory Rebuilt Exchange (RENPL- RT10603)*</b> .....	<b>\$47,376</b>
<b>Lycoming Factory New Exchange (ENPL-RT10603)*</b> .....	<b>\$85,087</b>
<b>Lycoming Factory New Outright (ENPL- RT10603)</b> .....	<b>\$103,687</b>
<b>Direct Field Overhauled (Your Engine/Non-Exchange)</b> .....	<b>\$29,325</b>

\*Lycoming Factory exchange engines require either a \$18,600 core deposit with order or submittal of core engine in advance of the order to waive core deposit. Note: Per Lycoming SL-277, as of Jan. 6, 2020 Lycoming factory engines will no longer include an Alternator or Starter \*\* Prices do not include freight and shipping charges. Prices are subject to change without notice.