



Robinson Helicopter Parts

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2023 (JUL) Rotorcorp Overhaul Kit Pricing: Robinson R22 BETA

Thank you for considering Rotorcorp for the approaching 2200 hour overhaul on your *Robinson R22 Beta Helicopter!* Overhaul kits contain overhauled/exchange and new parts to perform 2200 hour airframe maintenance and inspection in the field. Please refer to appropriate Illustrated Parts Catalog and Kit Instructions for detailed kit contents. The following kit package offers an easy and convenient way to order all necessary components at a discounted price. Cost includes all crates for shipping.

R22 Beta Field Component Overhaul Kit (KI-2202)..... \$114,000

Includes: Main rotor and tail rotor blades, spindles, flex plates, fanwheel, belts, main & tail gearboxes, swashplate, clutch, actuator, fanshaft, pitch control, TR driveshaft and shoulder harness. See [R22-series 2200-Hour Inspection Kit Instructions](#) for complete contents.

NOTE: Includes KI-217-1 Bladder Tank Retrofit Kit, Per Service Bulletin 109 (Indicate white or primer). Deduct \$13,300 if previously installed.

R22 Beta Core Deposit, Refundable (R7352)..... \$15,300

Note: The core deposit is forwarded by the Service Center to Robinson Helicopter Company and is refunded upon receipt and inspection of acceptable core components. The amount of the core charge refunded to the customer is typically 80-85% of the amount paid, as determined at the sole discretion of Robinson Helicopter Company. The service center typically receives the core fee refund within 6-8 weeks from the time the components are received by Robinson Helicopter Company.

O-320 Engine Build-Up Kit KI-2204..... \$3,370

Includes all engine cooling panels, gaskets, hoses, etc. NO LONGER INCLUDES OIL LINES

R22 Interior Overhaul Kit, Leather KI-2206-2 \$4,300

R22 Interior Overhaul Kit, Velour KI-2206-1..... \$3,800

NOTE: Interior kit includes new seats, carpets (charcoal only), insulation, cyclic and collective boots, etc. *Must specify color* (gray, charcoal or tan)

Lycoming Factory and Robinson Factory Exchange

O-320-B2C Engines

Lycoming Factory Overhaul Exchange (HENPL-9715)* \$46,950

Lycoming Factory Rebuilt Exchange (RENPL-9715)* \$54,236

Lycoming Factory New Exchange (ENPL-9715)* \$85,511

Lycoming Factory New Outright (ENPL-9715)..... \$103,611

Direct Field Overhauled (Your Engine/Non-Exchange)..... \$29,325

*Lycoming Factory exchange O-320 engines require either a \$18,100 core deposit with order or submittal of a core engine in advance of the order to waive core deposit. Note: Per Lycoming SL-277, as of Jan. 6, 2020 Lycoming factory engines will no longer include an Alternator or Starter. ** Prices do not include freight and shipping charges. Prices are subject to change without notice.