



Robinson Helicopter Parts

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**2020 Rotorcorp Overhaul Kit Pricing: Robinson R44 RAVEN I/Cadet**

Thank you for considering Rotorcorp for the approaching overhaul on your *Robinson R44 Raven I or R44 Cadet Helicopter!* Overhaul kits contain overhauled/exchange and new parts to perform 2200 hour airframe maintenance and inspection in the field. Please refer to appropriate Illustrated Parts Catalog and Kit Instructions for kit contents. The following kit package offers an easy and convenient way to order all necessary components at a discounted price. Cost includes all crates for shipping. Cadet TBO 2400 HR.

**R44 Raven I/Cadet Field Component Overhaul Kit KI-4402 (Supersedes R8209).....\$144,500**

Includes: main rotor and tail rotor blades, spindles, flex plates, fanwheel, belts, main & tail gearboxes, swashplate, clutch, actuator, fanshaft, pitch control, TR driveshaft and shoulder harness. See RHC Kit Contents (attached).

**R44 Raven I/Cadet Core Charge, Refundable (R8211).....\$39,860**

Note: The core charge is forwarded by the Service Center to Robinson Helicopter Company and is refunded upon receipt and inspection of acceptable core components. The amount of the core charge refunded to the customer is typically 80-85% of the amount paid, as determined at the sole discretion of Robinson Helicopter Company. The service center typically receives the core fee refund within 6-8 weeks from the time the components are received by Robinson Helicopter Company.

**O-540 Engine Build-Up Kit KI-4405 (Supersedes R8301) .....\$4,800**

**R44 Interior Overhaul Kit, Leather KI-4407-2 (Supersedes R8014)..... \$8,100**

**R44 Interior Overhaul Kit, Velour KI-4407-1 (Supersedes R8010).....\$7,350**

NOTE: Interior overhaul kit includes new seats, carpets, insulation, cyclic and collective boots, etc. *Must specify color (gray or tan) and heater location.*

**Bladder Fuel Tanks (KI-196-1).....\$6800**

NOTE: Evidence of compliance with SB-78B is required if not ordering an overhaul kit with a bladder fuel tank. RHC requires a sales order or invoice with matching aircraft serial number and logbook entry. RHC \$1000 rebate extended until further notice.

**Lycoming Factory and Robinson Factory Exchange**

**O-540-F1B5 Engines**

**Lycoming Factory Overhaul Exchange (HENPL-RT10877)\* ..... \$41,433**

**Lycoming Factory Rebuilt Exchange (RENPL- RT10877)\* ..... \$47,541**

**Lycoming Factory New Exchange (ENPL- RT10877)\* ..... \$80,417**

**Lycoming Factory New Outright (ENPL- RT10877)..... \$100,817**

**Robinson Factory Overhaul Exchange (C009-13R)\*\* ..... \$43,000**

**Field Direct Overhaul (Your Engine) ..... \$31,920**

\*Exchange engines require either a \$20,400 core deposit with order or submittal of core engine in advance of order to waive core deposit. Note: Per Lycoming SL-277, as of Jan. 6, 2020 Lycoming factory engines will no longer include an Alternator or Starter.

\*\* Engine includes starter, alternator and is "built up" with KI-4405. Prices do not include freight and shipping charges. Prices subject to change without notice.