



Robinson Helicopter Parts

3948 Aviation Cir. NW, Atlanta, Georgia 30336

Phone 404.424.9105 Fax 404.601.9795



2019 Rotorcorp Overhaul Kit Pricing: Robinson R44 RAVEN I/Cadet

Thank you for contacting Rotorcorp for the approaching overhaul on your *Robinson R44 Raven I* or *R44 Cadet Helicopter!* Complete field overhaul kits combine the overhaul/exchange components together with the new parts to perform the airframe overhaul in the field. The following kit package offers an easy and convenient way to order all necessary components at a discounted price. Cadet TBO 2400 HR.

R44 Raven I/Cadet Field Component Overhaul Kit KI-4402 (Supersedes R8209).....\$141,000

Includes: main rotor and tail rotor blades, spindles, flex plates, fanwheel, belts, main & tail gearboxes, swashplate, clutch, actuator, fanshaft, pitch control, TR driveshaft and shoulder harness. See RHC Kit Contents (attached).

R44 Raven I/Cadet Core Charge, Refundable (R8211).....\$40,760

Note: The core charge is forwarded by the Service Center to Robinson Helicopter Company and is refunded upon receipt and inspection of acceptable core components. The amount of the core charge refunded to the customer is typically 80-85% of the amount paid, as determined at the sole discretion of Robinson Helicopter Company. The service center typically receives the core fee refund within 6-8 weeks from the time the components are received by Robinson Helicopter Company.

O-540 Engine Build-Up Kit KI-4405 (Supersedes R8301).....\$4,600

R44 Interior Overhaul Kit, Leather KI-4407-2 (Supersedes R8014)..... \$8,000

R44 Interior Overhaul Kit, Velour KI-4407-1 (Supersedes R8010).....\$7,300

NOTE: Interior overhaul kit includes new seats, carpets, insulation, cyclic and collective boots, etc. *Must specify color (gray or tan) and heater location.*

Bladder Fuel Tanks (KI-196-1).....\$6800

NOTE: Evidence of compliance with [SB-78B](#) is required if not ordering an overhaul kit with a bladder fuel tank. RHC requires a sales order or invoice with matching aircraft serial number and logbook entry. RHC \$1000 rebate extended until further notice. ([details](#))

Rotorcorp Engine Overhaul Exchange Program: Factory Direct Lycoming O-540-F1B5

We Offer Global Engine Shipping and Core Return!

NOTE: Airworthiness Directive 2012-19-01 has been issued by the FAA in September 2012 for certain O540 and IO-540 engines installed in Robinson R44 helicopters. RotorCorp has arranged for priority pricing on Lycoming factory overhauled and rebuilt zero time engines that renders this new AD a non-issue for R44helicopter owners around the world. The AD requires mandatory replacement of engine crankshaft at overhaul on those Lycoming engines specified in Lycoming Service Bulletin 569A and Supplement 569A.

[Click For Details](#)

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R44 Raven I: Lycoming O-540-F1B5 Engines

| | |
|--|-----------------|
| Overhaul Exchange (HENPL-RT10292)* | \$40,469 |
| Rebuilt Exchange (RENPL- RT10292)* | \$46,594 |
| New Exchange (ENPL- RT10292)* | \$80,089 |
| New Outright (ENPL- RT10292)..... | \$96,106 |
| Field Overhaul (Roller Lifter Add \$3200)..... | \$25,900 |

*Exchange engines require either a \$20,400 core deposit with order or submittal of core engine in advance of order to waive core deposit. Prices do not include freight and shipping charges. Prices subject to change without notice.

Call Rotorcorp today at 404-424-9105 or visit us online!